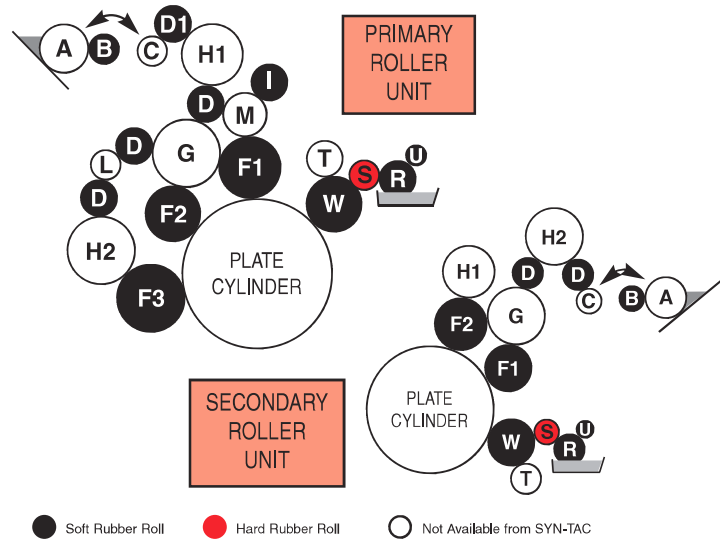


RYOBI MODEL 3300CR & A.B. DICK 9980



Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
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RYOBI 3300CR & A.B. DICK 9980 PRIMARY ROLLER UNIT

PRIMARY ROLLER UNIT INK SYSTEM ROLLERS						
32R-K	•	KIT (nine soft rubber ink rolls)	—	—	—	—
•32R13	F2	INK FORM (small)	5322-51-700Z	2 ⁷ / ₃₂	13 ⁹ / ₁₆	16 ¹⁷ / ₃₂
•32R14	F3	INK FORM (large)	5322-51-810Z	2 ⁹ / ₁₆	13 ³ / ₁₆	16 ¹⁷ / ₃₂
•32R15	F1	INK FORM (medium)	5340-51-700Z	2 ⁷ / ₁₆	13 ³ / ₁₆	16 ¹⁷ / ₃₂
•32R24	D	INK DISTRIBUTOR	5340-51-550	1 ¹¹ / ₃₂	13 ⁷ / ₃₂	17 ³ / ₈
•32R26	I	INK DISTRIBUTOR	5340-51-560	1 ³ / ₈	12 ⁷ / ₈	17 ³ / ₈
•32R27	D1	INK DISTRIBUTOR	5340-51-570	1 ¹¹ / ₃₂	13 ⁷ / ₃₂	17 ³ / ₈
•32R34	B	INK DUCTOR (new style)	5340-51-140Z	1 ¹ / ₄	13 ¹ / ₈	—
32R60	—	LOWER FEED ROLLER	5340-36-220-1	1 ¹ / ₈	7 ³ / ₃₂	17 ³ / ₃₂

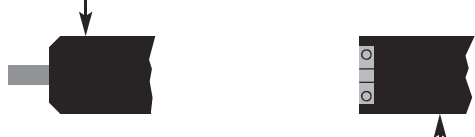
PRIMARY ROLLER UNIT WATER SYSTEM ROLLERS						
CL3343*	W	WATER FORM (soft)	5341-53-580-3	3	13 ¹ / ₄	17 ³ / ₃₂
CL3357*	R	PAN ROLL (soft)	5341-53-560-1	2	14 ¹ / ₁₆	17 ³ / ₃₂
CL3352	S	METERING (hard rubber)	5341-53-650-1	1 ³ / ₄	13 ³ / ₄	13 ³ / ₄
CL3359*	U	SQUEEZE (soft)	5332-53-850	1 ¹ / ₈	13 ²¹ / ₃₂	15 ³ / ₃₂

RYOBI 3300CR & A.B. DICK 9980 SECONDARY UNIT

SECONDARY ROLLER UNIT INK SYSTEM ROLLERS						
321-K	•	KIT (five soft rubber rollers)	—	—	—	—
•32R13	F1	INK FORM (small)	5322-51-700-Z	2 ⁷ / ₃₂	13 ⁹ / ₁₆	16 ¹⁷ / ₃₂
•32R14	F2	INK FORM (large)	5322-51-810-Z	2 ⁹ / ₁₆	13 ³ / ₁₆	16 ¹⁷ / ₃₂
•32R23	D	INK DISTRIBUTOR	5322-51-510	1 ¹¹ / ₃₂	13 ⁷ / ₃₂	16 ⁹ / ₁₆
•32R34	B	INK DUCTOR (new style)	5340-51-140-Z	1 ¹ / ₄	13 ¹ / ₈	—

SECONDARY ROLLER UNIT WATER SYSTEM ROLLERS						
CL3344*	W	WATER FORM (soft)	5341-53-780-4	2 ⁷ / ₃₂	13 ¹ / ₄	17 ³ / ₃₂
CL3358*	R	PAN ROLL (soft)	5341-53-760-2	1 ³ / ₄	14 ³ / ₃₂	17 ³ / ₃₂
CL3352	S	METERING (hard rubber)	5341-53-650-1	1 ³ / ₄	13 ³ / ₄	13 ³ / ₄
CL3359*	U	SQUEEZE (soft)	5332-53-850	1 ¹ / ₈	13 ²¹ / ₃₂	15 ³ / ₃₂

Note: Old style ink ductors # 27030, 28030, 32R31, & 32R32 have end journals which are part of the roll and cannot be removed. As the roll spins in the press, the end journals spin with the roll.



Note: New style ink ductors # 28031, 32R33, & 32R34 have a shaft which is not part of the roll and can be removed. The roll has ball bearings on each end. As the roll spins in the press, the shaft does not spin with the roll.