

Table of Contents

Machine / Model	Pages
GTO 46 / 52	2 - 16
2KOR, KORA, KORD 62 / 64, KORS	17 - 28
M-SERIES	29 - 30
QUICKMASTER 46 / 46DI	31 - 32
SPEEDMASTER 52 / 72 / 102	32 - 39
SB, SORDZ, SORKZ, SORM, SORZ	39 - 43
TOK, TOM	43 - 45
WINDMILL 10 x 15 / 13 x 18	46 - 49
SHEET SEPARATORS	50
GRIPPER FINGERS	51
SUCKER FEET, SUCKER BAR SLIDES, FILTERS	52
BELTS, LIMIT SWITCHES	53
ELECTRICAL, CARBON BRUSHES, REPAIR KITS	54
CAM FOLLOWERS	55
CYLINDER JACKETS, WASH UP BLADES	56 - 57
INK FOUNTAIN BLADES	57 - 58
ROLLER KITS	59
BLANKETS	60

REPLACEMENT PARTS FOR HEIDELBERG GTO 46 and 52

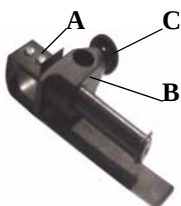
PART # OEM LIST PRICE YOUR COST - FEEDER SECTION -



SHEET SEPARATORS - For GTO 52 Stream feed
(SEE PAGE #50 FOR OTHER SHEET SEPARATORS)
(A) Operators side HE-52106
(B) Non-operators side HE-52107



HOLDER ASSEMBLY - WINDMILL PLATENS
(also used on GTO 46 / 52)
COMPLETE HE-WI434
Replacement roll pin P-2839
Replacement thumb screw P-2022



SHEET STEADIER ASSEMBLY - GTO 46 / 52
(also used on K-Series)
COMPLETE HE-KØØ27
(A) Sheet steadier HE-KØR090
(B) Holder HE-46049
(C) Thumb screw P-2022



HOLDER ASSEMBLY - GTO 46 / 52
(also used on K-Series)
COMPLETE HE-KØ625
Replacement roll pin P-2839
Replacement thumb screw P-2022



HOLDER ASSEMBLY - GTO 46 / 52 - Sheet steadier support
(also used on K-Series & Windmills)
HE-KØR090



SPRING - GTO 46 / 52 - For feed jogger lever.
(also used on Speedmaster 102)
HE-46392



THREADED BUSHING - GTO 46 / 52 - On feed table bracket.
(also used on K-Series)
Same for O.S. and D.S.
HE-46970

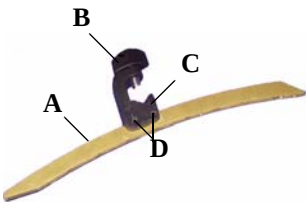


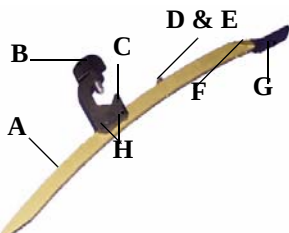
HANDLE - GTO 46 / 52 - For sheet stop.
Same for O.S. and D.S.
(also used on Windmill Platens)
P-7224

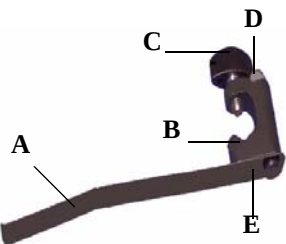
REPLACEMENT PARTS FOR HEIDELBERG

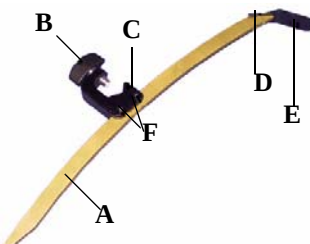
	PART #	OEM LIST PRICE	YOUR COST
FEED GRIPPER ASSEMBLY - GTO 46 / 52			
 NOTE: Torsion spring "N" is no longer used. Spring "L" and grooved pin "M" are used HE-46212 GRIPPER FINGER			
COMPLETE	HE-46511		
(A) Gripper finger	HE-46212		
(B) Hex head screw	P-2088		
(C) Needle bearing	P-3466		
(D) Cam roller	P-6838		
(E) Flat washer	P-595		
(F) E-ring	P-2759		
(G) Stud-for cam roller	P-7943		
(H) Taper pin	P-431		
(I) Connecting piece	P-11923		
(J) Torsion spring	HE-46212-T		
(K) Gripper pad	Not Sold Alone		
(L) Spring	HE-46212-E		
(M) Grooved pin	P-3037		
 HOSE - GTO 46 / 52 - Connects to blower tube bar from air pump on feeder. P-5299 HOSE CLAMP - GTO 46 / 52 - For hose #P-5299. P-1160			
 BOLT - GTO 46 / 52 - On end of side lay shaft (gear side). P-4786 CAM ROLLER - Operates with #P-4786 bolt P-4368			
 THREADED STUD - GTO 46 / 52 - For side guide lever. P-9128 WING NUT - GTO 46 / 52 - For side guide lever. P-3399			
 SHEET STEADIER BRUSH - GTO 46 / 52 (also used on K-Series) COMPLETE HE-46403 Brush only HE-46420 Wing nut P-3399 Shoulder screw P-8176			

REPLACEMENT PARTS FOR HEIDELBERG

	PART #	OEM LIST PRICE	YOUR COST
	SHEET SMOOTHER - GTO 46 (Short)		
	COMPLETE	HE-46352	
	(A) Bar only	Not Sold Alone	
	(B) Thumb screw	P-2924	
	(C) Block only	HE-KØR359	
	(D) Roll pin	P-516	
** bars (A) alone have no holes and need to be drilled per your block.			

	SHEET SMOOTHER - GTO 46 (Long)		
	COMPLETE	HE-46434	
	(A) Bar only	HE-46483	
	(B) Thumb screw	P-2924	
	(C) Block only	HE-KØR359	
	(D) Screw	P-2305	
	(E) Nut	P-2600	
	(F) Pan head screw	P-2355	
	(G) Plate spring	HE-46779	
	(H) Roll pin	P-516	
** bars (A) alone have no holes and need to be drilled per your block.			

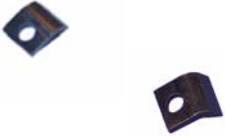
	SHEET BRAKE - GTO 46 / 52		
	(also used on K-Series & SB-Series)		
	COMPLETE	HE-52467	
	(A) Strap only	HE-52500	
	(B) Block only	HE-52473	
	(C) Thumb screw	P-2924	
	(D) Stop nut	P-2610	
	(E) Screw	P-8174	

	SHEET SMOOTHER - GTO 52		
	COMPLETE	HE-52434	
	(A) Bar only	HE-52483	
	(B) Thumb screw	P-2924	
	(C) Block only	HE-KØR359	
	(D) Pan head screw	P-2355	
	(E) Plate spring	HE-46779	
	(F) Roll pin	P-516	
** bars (A) alone have no holes and need to be drilled per your block.			

- CYLINDER SECTION -

	CAM FOLLOWER - GTO 46 / 52 -		
	Located on outside of D.S. transfer gripper roller lever. (see page #55 for other cam followers)		
		P-3441	

REPLACEMENT PARTS FOR HEIDELBERG

		PART #	OEM LIST PRICE	YOUR COST
	TRANSFER GRIPPER - GTO 46 / 52 - Transfer & impression cyl.'s (also used on M-Series)			
	(with urethane)	HE-52245		
	(without urethane)	HE-52237		
	COMPRESSION SPRING - GTO 45 / 52 For clamping piece on transfer gripper.			
		P-15843		
	SPRING - GTO 46 / 52 - For rod on numbering unit.			
		HE-46517		
	ADJUSTING RING (collar) - GTO 46 / 52 On impression gripper bar.			
		P-6739		
	GRIPPER FOOT - GTO 46/52 On impression support bar			
		HE-46217		
	FRONT GUIDE - GTO 46 / 52 Located on transfer gripper between gripper feet. (also used on K-Series)			
	(A) FRONT GUIDE ONLY	HE-K0383		
	(B) ADJUSTING KNOB	P-2932		
	(C) RETAINER SPRING	HE-KØ257		
	(D) ADJUSTING SCREW	P-2912		
	SPRING - GTO 52 For gripper operating cam on reversing drum.			
		HE-52379		
	REVERSING DRUM GRIPPER - GTO 52			
	(A) UPPER POSITION	HE-521020-RU		
	(B) LOWER POSITION	HE-521020-RL		

REPLACEMENT PARTS FOR HEIDELBERG

	PART #	OEM LIST PRICE	YOUR COST
	SPRING - GTO 52 - For gripper holder.		
	(12 mm X 4.5 mm) HE-52843		
	CLAW - GTO 46 / 52 - For blanket & impression cyl. clamp shaft. (also used on M-Series)		
	HE-46390		
BLANKET BAR ASSEMBLY - GTO 46 / 52			
 			
COMPLETE - GTO 46	HE-46252		
COMPLETE - GTO 52	HE-52252		
(A) Upper clamp - 46	HE-46258		
(A) Upper clamp - 52	HE-52258		
(B) Lower clamp - 46	HE-46256		
(B) Lower clamp - 52	HE-52256		
(C) Spring - 46 / 52	P-12319		
(D) Screw - 46 / 52	P-2010		
	THRUST BEARING - GTO 46 / 52 - For Blanket cyl. O.S.		
	P-3429		
	AXIAL BEARING WASHER - GTO 46 / 52 - For #P-3429 Bearing.		
	P-2744		
	STUD - GTO 46 / 52 (this stud is also used on both upper and lower delivery rod heads).		
	P-7168		
	SUPPORT BRACKET - GTO 46 / 52 - For plate cylinder tail clamp		
	HE-46391		
	WASHER		
	P-2732		
	CUP SPRING WASHER		
	P-11829		
	THREADED BUSHING - GTO 46 / 52 - For plate cylinder clamp assy		
	HE-46329		

REPLACEMENT PARTS FOR HEIDELBERG



TRIP BLOCK - GTO 52 - For plate clamp

PART #

OEM
LIST PRICE

YOUR
COST

HE-52391

PLATE CLAMP ASSEMBLY - LEAD EDGE - GTO 46



COMPLETE

HE-46788

(A) Upper clamp

HE-46359

(B) Eccentric shaft

HE-46435

(C) Thumb screw

P-2917

(D) Spring

HE-46896

(E) Screw

P-2101

(F) Washer

P-5519

(G) Adjusting bracket

HE-46755

(H) Lower clamp

HE-46353

(I) Spring

P-12909

(J) Screw

P-2418

(K) Metal strip

HE-46353-M

(L) Set screw

P-2508

PLATE CLAMP ASSEMBLY - GTO 46 - For BACHER PLATE



COMPLETE

HE-46788-BC

(A) Collar

P-6725

(B) Collar scale

P-6726

(C) Adjustment holder

HE-52351

(D) Washer

P-2749

(E) Spacer

P-6802

(F) Spring

P-12148

(G) Threaded stud

P-9137

(H) Spring

P-12909

(I) Adjusting block

HE-52755

(J) Ring scale

P-6724

(K) Adjusting stud

P-7199

(L) Lower clamp

HE-46353-BC

(M) Metal strip

HE-46353-M

(N) Eccentric shaft (2 per assm)

HE-46435

(O) Upper clamp (1 per assm)

HE-46359

REPLACEMENT PARTS FOR HEIDELBERG

	PART #	OEM LIST PRICE	YOUR COST
PLATE CLAMP ASSEMBLY - TAIL EDGE - GTO 46 / 52			
 			
GTO 46 Complete	HE-46367		
GTO 52 Complete	HE-52367		
(A) Upper clamp - GTO 46	HE-46359		
(A) Upper clamp - GTO 52 (L.H.)	HE-52359-L		
(A) Upper clamp - GTO 52 (R.H.)	HE-52359-R		
(B) Knurled adjusting nut	P-2949		
(C) Eccentric shaft - GTO 46	HE-46435		
(C) Eccentric shaft - GTO 52	HE-52435		
(D) Adjusting stud	P-7198		
(E) Lower clamp - GTO 46	HE-46353		
(E) Lower clamp - GTO 52	HE-52353		
(F) Threaded stud	P-9138		
(G) Spring	P-12909		
(H) Screw	P-2418		
(I) Metal strip - GTO 46	HE-46353-M		
(I) Metal strip - GTO 52	HE-52353-M		
(J) Set screw	P-2508		

PLATE CLAMP ASSEMBLY - For BACHER PLATE - GTO 46



GTO 46 Complete	HE-46367-BC
(A) Upper clamp - (L.H.)	HE-46359-L
(B) Upper clamp - (R.H.)	HE-46359-R
(C) Knurled adjusting nut	P-2949
(D) Flat washer	P-10942
(E) Eccentric shaft	HE-46435
(F) Adjusting stud	P-7198
(G) Lower clamp sub assembly	HE-46353-BC-S
(H) Lower clamp only	HE-46353-BC
(I) Rubber strip	HE-46353-R
(J) Metal strip	HE-46353-M
(K) Threaded stud	P-9138
(L) Spring	P-12909
(M) Screw	P-2418

REPLACEMENT PARTS FOR HEIDELBERG

	PART #	OEM LIST PRICE	YOUR COST
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PLATE CLAMP ASSEMBLY- LEAD EDGE - GTO 52



COMPLETE	HE-52788
(A) Clamp	HE-52359
(B) Knurled adjusting nut	P-2949
(C) Spacer	P-6843
(D) Spring	P-12148
(E) Eccentric shaft	HE-52435
(F) Spring	P-12909
(G) Adjusting stud	P-7198
(H) Lower clamp	HE-52353
(I) Screw	P-2418
(J) Set screw	P-2508
(K) Metal strip	HE-52353-M

PLATE CLAMP ASSEMBLY - GTO 52 -For BACHER PLATE



COMPLETE	HE-52788-BC
(A) Collar	P-6725
(B) Collar scale	P-6726
(C) Adjustment holder	HE-52351
(D) Spacer cam	P-6843
(E) Spring	P-12148
(F) Threaded stud	P-9137
(G) Adjusting stud	P-7199
(H) Adjusting block	HE-52755
(I) Lower clamp	HE-52353
(J) Metal strip	HE-52353-M
(K) Spring	P-12909
(L) Hex head screw	P-2089
(M) Ring scale	P-6724
(N) Nut	P-2634
(O) Eccentric shaft (2 per assm)	HE-52435
(P) Upper clamp (1 per assm)	HE-52359
(Q) Washer	P-2749

REPLACEMENT PARTS FOR HEIDELBERG

PART #

OEM
LIST PRICE

YOUR
COST

- INK & WATER SECTION -



ROLLER BEARING SLEEVES - GTO 46 / 52

Water oscillator (NOS)	HE-52432
Water oscillator (OS)	HE-52436
Upper steel oscillator (OS)	HE-52476
Steel osc. - 2nd. from top	HE-52496
Ink distributor (NOS)	HE-52494
Ink osc./dist.- front & rear	HE-52548

INK UNIT OVER-RUNNING CLUTCH LEVER - GTO 46 / 52



COMPLETE	HE-46259
(A) Lever & knob assembly	P-320416
(B) Collar - without pins	P-6785
(C) Bearing race	HE-46261
(D) One way clutch bearing	P-3454
(E) Collar - with pins	P-6784
(F) Bearing retainer	P-2720
(G) Belleville washer	P-11833
(F) Retaining ring	P-10752

INK & WATER OVER-RUNNING CLUTCH ASSY. - GTO 46/52



COMPLETE (INK)	HE-52226
COMPLETE (WATER)	HE-52370
(A) Sleeve	HE-52226-S
(B) One way clutch bearing	P-3458
(C) Housing only	Not Sold Alone
(D) Pin	P-4792
(E) Washer	P-2720
(F) Retaining ring	P-10752

INK DISTRIBUTOR GEAR - GTO 46 / 52



HE-52534

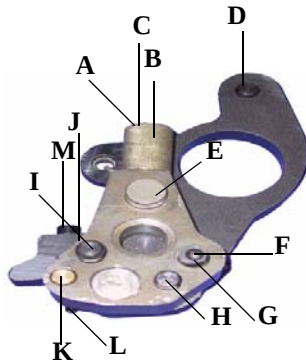
INK FOUNTAIN BLADE



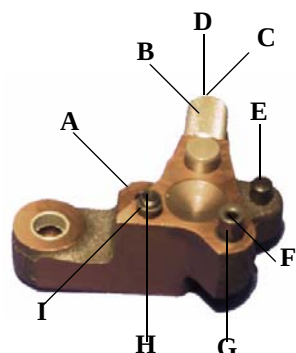
GTO 46
GTO 52

HE-46095
HE-52095

REPLACEMENT PARTS FOR HEIDELBERG

		PART #	OEM LIST PRICE	YOUR COST
A		INK FOUNTAIN ADJUSTING SCREW - GTO 46 / 52		
		(A) For numbering unit	P-2021	
B		ADJUSTING SCREW - GTO 46 / 52 - For ink fountain blade (also used on M-Series, Speedmaster 72)		
		(B) Standard ink unit	P-2928	
ADJUSTING SCREW ASSEMBLY				
	COMPLETE		HE-46427	
	(A) Screw		P-6530	
	(B) Brass Stud		P-7174	
	(C) Nut		P-2601	
	(D) Lockwasher		P-11830	
	WATER CLUTCH ASSEMBLY - GTO 46 / 52			
				HE-46418
	LOWER DAMPENING BEARING SUPPORT - GTO 46 / 52			
	O.S. GREEN - COMPLETE		HE-46400	
	D.S. GREEN - COMPLETE		HE-46415	
	(A) Spring (inside "B")		HE-46896	
	(B) Handle		P-7174	
	(C) Shoulder screw		P-8171	
	(D) Dowel pin		P-3132	
	(E) Trunnion stud		P-7173	
	(F) Set screw (to hold "G")		P-2501	
	(G) Eccentric stud		P-7163	
	(H) Grooved pin		P-2899	
	(I) Grooved pin		P-4780	
	(J) O-ring		P-5330	
	(K) Brass stud		P-7174	
	(L) Nut		P-2601	
(M) Screw (for brass stud)		P-6530		

REPLACEMENT PARTS FOR HEIDELBERG



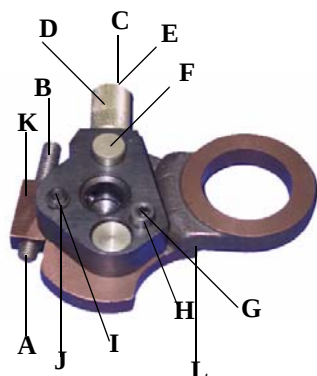
UPPER DAMPENING BEARING SUPPORT - GTO 46 / 52

	PART #	OEM LIST PRICE	YOUR COST
GTO 46 / 52 D.S. COMPLETE	HE-46344		
GTO 46 / 52 O.S. COMPLETE	HE-46346		
(A) Support only	HE-46350		
(B) Handle	P-7214		
(C) Shoulder screw	P-8171		
(D) Spring (inside "B")	HE-46896		
(E) Trunnion stud	P-7173		
(F) Set screw (to hold "G")	P-2501		
(G) Eccentric stud	P-7163		
(H) Grooved pin	P-4780		
(I) O-ring	P-5330		



SPRINGS - GTO 46 / 52 - For spring rods.

(11.5 mm X 43.0 mm)	HE-46413
(9 mm X 70 mm)	HE-46519
(9.5 mm X 62 mm)	HE-46798



BEARING SUPPORT - GTO 46 / 52

GTO 46 D.S. - RED , O.S. - YELLOW / **GTO 52** D.S. - RED

COMPLETE (w/o latch) HE-46558

GTO 52 O.S. - YELLOW

COMPLETE (with latch) HE-52558

GTO 46 / 52 D.S. - YELLOW / O.S. - RED

COMPLETE (w/o latch) HE-46614

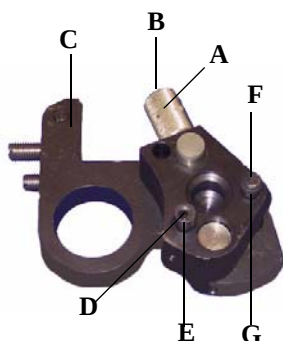
(A) Set screw	Not Sold Alone
(B) Set screw	P-2538
(C) Shoulder screw	P-8171
(D) Handle	P-7214
(E) Spring (inside "D")	Not Sold Alone
(F) Trunnion stud	P-7173
(G) Set screw (to hold "H")	P-2501
(H) Eccentric stud	P-7163
(I) Grooved pin	P-4780
(J) O-ring	P-5330
(K) Spring (underneath "B")	P-152422
(L) Latch (for HE-52558)	HE-46590

REPLACEMENT PARTS FOR HEIDELBERG

PART #

OEM
LIST PRICE

YOUR
COST



BEARING SUPPORT - GTO 46 / 52

GTO 46 / 52 D.S.WHITE / O.S. BLUE

COMPLETE HE-46584

GTO 46 D.S. BLUE

COMPLETE HE-46586

GTO 52 O.S. WHITE

COMPLETE HE-52586

(A) Handle P-7214

(B) Shoulder screw P-8171

(C) Bracket assembly HE-46618

(D) Eccentric stud P-7163

(E) Bearing support HE-46611

(F) Grooved pin P-4780

(G) O-Ring P-5330

WATER FOUNTAIN TRAYS - GTO 46



Old Style

GTO 46 Old style (ser. # 650058 to 654211)

GTO 46 New style (ser. # 656798 to 698328)



New Style

HE-46316-OS

HE-46316-NS



TEFLON SEALS - GTO 46 / 52 - For use on Varn units.

Pack of 2 pcs. (1 set) P-30712

Pack of 5 sets P-31168

Pack of 10 sets P-31169

- DELIVERY SECTION -



GRIPPER CHAINS - GTO 46 / 52

Sold as a set

HE-521100



GRIPPER BAR CARRIER LINK-GTO 46/52

HE-521100-A

STAR ROD ASSEMBLIES



Enlarged
View

GTO 46 Complete with spring

HE-463170

GTO 52 Complete with spring

HE-523170

Spring only (for both)

HE-463110

REPLACEMENT PARTS FOR HEIDELBERG



SPRING CLIP For HE-462281 shown above.
GTO 46/52

PART #

OEM
LIST PRICE

YOUR
COST

HE-462321

GRIPPER BAR ASSEMBLY - GTO 46 / 52



COMPLETE (GTO 46)	HE-460990
COMPLETE (GTO 52)	HE-520990
(A) Anvil (GTO 46)	HE-461090
Anvil (GTO 52)	HE-521090
(B) Shaft (GTO 46)	HE-461060
Shaft (GTO 52)	HE-521060
(C) *Holder assembly	HE-521000
(D) **Holder	HE-521061
(E) **Finger with urethane	HE-521020
(F) **Backing plate	HE-521062
(G) **Holding screw	P-2003
(H) **Belleville washer	P-651
(I) **Shoulder screw	P-8161
(J) *Arm assembly	HE-521040
(K) **Arm only	HE-521041
(L) **Cam roller stud	P-7159
(M) **Cam roller	P-11179
(N) **Pin	P-373
(O) Collar	P-6739
(P) Spring	HE-521080
(Q) Spring	HE-521085
(R) Pin	P-2834

* indicates a sub-assembly.

** indicates components of a sub-assembly.

Note: Item (B) Shaft must be taper reamed for pins in field.



STUD - GTO 46 / 52 - Same for both upper and lower delivery rod head. (This stud is also used on plate cylinder tail clamp).

P-7168

REPLACEMENT PARTS FOR HEIDELBERG

	PART #	OEM LIST PRICE	YOUR COST
POWDER TUBE ASSEMBLY - GTO 46 / 52			
			
COMPLETE - Short tube (A - R)	HE-KØR6030		
COMPLETE - Long tube (A - R)	HE-KØR6040		
Powder tube sub assembly (A - M)	HE-KØR6046		
(A) Manifold	HE-KØR6050		
(B) Screw	P-2044		
(C) Washer	P-592		
(D) Gasket	P-6422		
(E) Rubber washer	P-11036		
(F) Lock nut	P-2616		
(G) Powder tube guide	HE-KØR6051		
(H) Stop screw	P-2351		
(I) Screw	P-2082		
Spray nozzle sub assembly (J - M)	HE-KØR6047		
(J) Nozzle - 3 Holes	HE-KØR6056		
(J) Nozzle - 8 Holes	HE-466056		
(K) Screw	P-2921		
(L) Spring	P-15601		
(M) Nozzle tube	HE-KØR6055		
Powder tube sub assembly - Short (N - R)	HE-KØR6035		
Powder tube sub assembly - Long (N - R)	HE-KØR6045		
(N) Short tube (for HE-KØR6030)	HE-KØR6052		
(N) Long tube (for HE-KØR6040)	HE-KØR6053		
(O) Nut	P-2681		
(P) Compression nut with gasket	P-2941		
(Q) Guide collar	HE-KØR6054		
(R) Set screw	P-2499		

PAPER STRIPPER ANGLE BRACKET - GTO 46 / 52

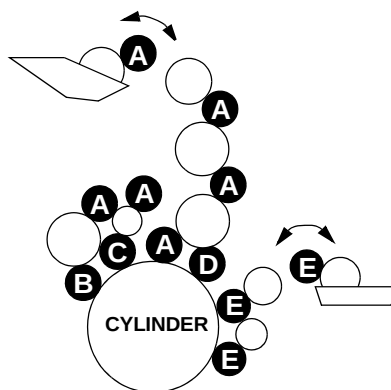


HE-462301

REPLACEMENT PARTS FOR HEIDELBERG

	PART #	OEM LIST PRICE	YOUR COST
	GUIDE STRAP - GTO 46 / 52		
	HE-462281		
	GUIDE WHEEL KIT-GTO 52		
	COMPLETE	HE-521327	
	Wheel only	HE-521328	
	O-Ring	P-11778	
	Set screw	P-2580	

ROLLER KITS



GTO 46

INK ROLLER KIT

P-30457

Consists of:

- (6) Blue Distributor / Ductor - [A]
- (1) Red Form - [B]
- (1) White Form - [C]
- (1) Yellow Form - [D]

P-46H10B
P-46H10R
P-46H10W
P-46H10Y

GTO 46

WATER ROLLER KIT

P-30458

Consists of:

- (3) Green Form / Ductor - [E]

P-46H10G

GTO 52

INK ROLLER KIT

P-30459

Consists of:

- (5) Blue Distributor / Ductor - [A]
- (1) Red Form - [B]
- (1) White Form - [C]
- (1) Yellow Form - [D]

P-52H10B
P-52H10R
P-52H10W
P-52H10Y

GTO 52

WATER ROLLER KIT (conventional)

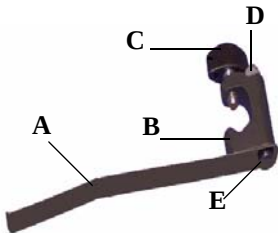
P-30460

Consists of:

- (3) Green Form / Ductor - [E]

P-52H10G

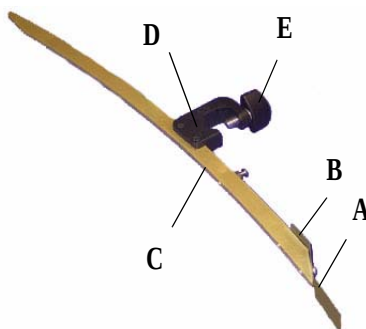
REPLACEMENT PARTS FOR HEIDELBERG

	PART #	OEM LIST PRICE	YOUR COST
- FEEDER SECTION -			
	SHEET SEPARATOR HOLDER - KOR		
	HE-KØR113		
	SHEET SEPARATOR HOLDER - KORA, KORD, KORS		
	L.H. & R.H. HE-KØRD113		
	HOLDER ASSEMBLY - K-Series		
	(also used on GTO 46 / 52 & Windmill platens)		
	COMPLETE	HE-KØ625	
	Replacement roll pin	P-2839	
	HOLDER ASSEMBLY - K-Series - Sheet steadier support		
	(also used on GTO 46 / 52 & Windmills)		
	HE-KØR090		
	SHEET STEADIER ASSEMBLY - GTO 46 / 52		
	(also used on K-Series)		
	COMPLETE	HE-KØØ27	
	(A) Sheet steadier	HE-KØR090	
	(B) Holder	HE-46049	
	GUIDE PIECE - K-Series - Sheet steadier holder.		
	HE- KSØ89		
	SPRING- K Series		
	(16.3mm O.D x 20mm O.A.L)		
	For feed board gripper.	HE-K0144	
	SPRING GUIDE (tongue) - K-Series - For conveyor		
	HE-KØR420		
	SHEET BRAKE - K-Series		
	(also used on GTO 46 / 52 & SB-Series)		
	COMPLETE	HE-52467	
	(A) Strap only	HE-52500	
	(B) Block only	HE-52473	
	(C) Thumb screw	P-2924	
	(D) Stop nut	P-2610	
	(D) Screw	P-8174	

REPLACEMENT PARTS FOR HEIDELBERG

	PART #	OEM LIST PRICE	YOUR COST
	RUBBER SLEEVE - K-Series - For table height control bar.		
	P-8303		
	BEARING STUD - K-Series - For table height control lever.		
	P-7164		
	Ball bearing for #P-7164	P-838	
	THREADED BUSHING - K-Series - On feed table bracket. (also used on GTO 46 / 52) Same for O.S. and D.S.		
	HE-46970		

SHEET SMOOTHERS - KOR / KORA / KORD / KORS



KOR COMPLETE

HE-KØR434

KORD / KORA COMPLETE

HE-KØRD434

KORS COMPLETE

HE-KØRS434

(A) Spring plate (smoother)

HE-KØ779

(B) Screw

P-2355

(C) Bar only (KOR) **

HE-KØR483

(C) Bar only (KORD/KORA) **

HE-KØRD483

(C) Bar only (KORS) **

HE-KØRS483

(D) Block

HE-KØR359

(E) Thumb screw

P-2924

** bars (A) alone have no holes and need to be drilled per your existing block.

SHEET STEADIER BRUSH - K-Series

(also used on GTO 46 / 52)

COMPLETE

HE-46403

Brush only

HE-46420

Wing nut

P-3399

Shoulder screw

P-8176



REPLACEMENT PARTS FOR HEIDELBERG

	PART #	OEM LIST PRICE	YOUR COST
--	--------	-------------------	--------------

FRONT GUIDE - K-Series

Located on transfer gripper between gripper feet.
(also used on GTO 46/52)



COMPLETE	HE-K0381
(A) Front guide only	HE-K0383
(B) Adjusting knob	P-2932
(C) Retainer spring	HE-K0257
(D) Adjusting screw	P-2912
(E) Block	HE-K0393

EXTENSION SPRING - K-Series. For quick stop release link. (14mm O.D. x 110mm O.A.L.)



HE-K0814

- CYLINDER SECTION -

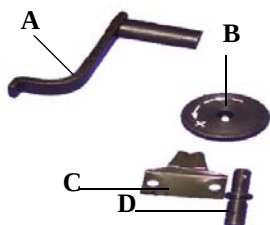
CYLINDER BRUSHES



KOR, KORA, KORD-62	P-7659
KORD-64	P-7657
KORS	P-7658

FRONT GUIDE - K-Series

Located on transfer gripper between gripper feet.
(also used on GTO 46 / 52)



(A) FRONT GUIDE ONLY	HE-K0383
(B) ADJUSTING KNOB	P-2932
(C) RETAINER SPRING	HE-K0257
(D) ADJUSTING SCREW	P-2912

IMPRESSION CYLINDER GRIPPER FINGER - KORD 64

(SEE PAGE #51 FOR ALL OTHER GRIPPER FINGERS)



	HE-KØR225
SCREW - For gripper finger	P-2086

REPLACEMENT PARTS FOR HEIDELBERG

	PART #	OEM LIST PRICE	YOUR COST
--	--------	-------------------	--------------

BLANKET BAR ASSEMBLY



COMPLETE (KOR)	HE-KØR252
COMPLETE (KORD)	HE-KØRD252
COMPLETE (KORS)	HE-KØRS252
(A) Upper clamp (KOR)	HE-KØR258
(A) Upper clamp (KORD)	HE-KØRD258
(A) Upper clamp (KORS)	HE-KØRS258
(B) Lower clamp (KOR)	HE-KØR256
(B) Lower clamp (KORD)	HE-KØRD256
(B) Lower clamp (KORS)	HE-KØRS256
(C) Spring (All models)	P-12319
(D) Screw (All models)	P-2009

PLATE CLAMP ASSEMBLY



COMPLETE (K-Series)	HE-KØRD367
(A) Screw (4 per clamp)	P-2008
(B) Upper clamp	HE-KØRD359
(C) Washer	P-10942
(D) Spring (4 per clamp)	P-12319
(E) Lower clamp	HE-KØRD353
(F) Screw	P-2105
(G) Lockwasher	P-5519
(H) Block assembly	HE-KØR755
(I) Nut	P-2604
(J) Screw	P-2510

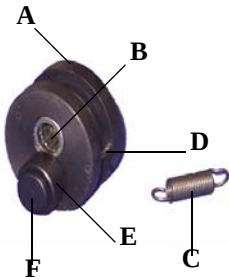
- INK & WATER SECTION -



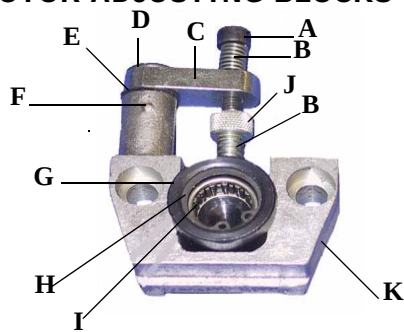
INK BLADE ADJUSTING SCREWS - 10x15, 13x18
(also used on K-Series)

P-2929

REPLACEMENT PARTS FOR HEIDELBERG

	PART #	OEM LIST PRICE	YOUR COST
INK BACK UP / FEED COLLAR ASSEMBLY - K-Series			
	COMPLETE	HE-KØ538	
(A) Collar - w / "B & D"	HE-KØ355		
(B) Bearing	P-3460		
(C) Spring	P-362130		
(D) Roll pin	P-10452		
(E) Cam roller	P-6838		
(F) Stud	P-7169		

INK DISTRIBUTOR ADJUSTING BLOCKS - K-Series



Operators Side



Non-Operators Side

Drive side (complete)

(consists of (A) thru (J) & (K)

Operators side (complete)

(consists of (A) thru (J) & (K)

HE-KØR494K-DS

HE-KØR494-DS.

HE-KØR494K-ØS

HE-KØR494-ØS.

BEARING LATCH ASSY. (items (A) thru (F). - HE-KØR494-LA

(A) Screw-Cone point	P-2132
(B) Spring	HE-46896
(C) Latch	HE-KØR494-L
(D) Stud	P-7164
(E) Spring washer	P-11826
(F) Taper pin	P-431

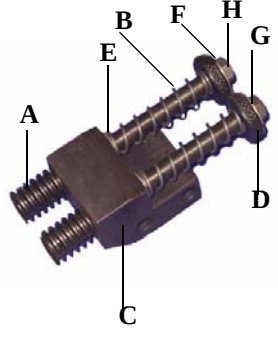
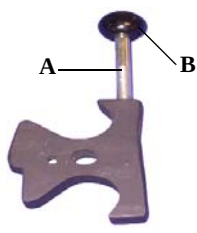
JOURNAL BOX ASSY. (items (B & G) thru (J). - HE-KØR494-JBC

(B) Spring	HE-46896
(G) Journal box	HE-KØR494-JB
(H) Retaining ring	P-2771
(I) Needle bearing	P-2117
(J) Adjusting screw	P-2913
(K) Block only (drive side)	HE-KØR494-DS
(K) Block only (operators side)	HE-KØR494-OS

REPLACEMENT PARTS FOR HEIDELBERG

		PART #	OEM LIST PRICE	YOUR COST
	INK UNIT OVER-RUNNING CLUTCH ASSEMBLY - K-Series			
	COMPLETE	HE-KØ370		
	(A) Retaining ring	P-2778		
	(B) Flat washer	P-2715		
	(C) Ring washer	P-2716		
	(D) Bearing cage	P-3452		
	(E) One-way clutch bearing	P-3447		
	(F) Bearing cage	P-3448		
	(G) Housing	Not Sold Alone		
	(H) Sleeve	HE-KØ370-S		
	INK FOUNTAIN BLADES			
	KORS	HE-KØRS095		
	KORD 64	HE-KØRD095		
	WASH UP TRAY BRACKET - K-Series			
	O.S	HE-K0864		
	D.S	HE-K0862		
	EXTENSION SPRING - K-Series. For ink and water disengaging links. (11mm O.D. x 59.50mm O.A.L.)			
		HE-K0264		
	EXTENSION SPRING - K-Series For form roller journal tension. Same for O.S & D.S. (36mm O.D. x 100mm O.A.L.)			
		HE-K0475		
	EXTENSION SPRING - K-Series Located underneath form roller journals. (10mm O.D. x 91mm O.A.L.)			
		HE-K0551		
	WATER FOUNTAIN END SUPPORT -All K-Series			
	(A)	HE-KØR10102		
	PLASTIC WATER FOUNTAIN ROLLER BEARING - K Series			
	(B)	HE-KØR10104		
	BRAKE - K-series - For water fountain roller.			
		HE-KØ453		

REPLACEMENT PARTS FOR HEIDELBERG

	PART #	OEM LIST PRICE	YOUR COST
	SPRING - All K-Series		
	Located inside of cap on the outside of water ductor roller - D/S.		
	HE-KØ408		
	WATER FOUNTAIN HOSE CLAMP - All K-Series		
	CLAMP	HE-KØR347	
	SCREW	P-2022	
	DAMPENING ROLLER ADJUSTMENT BLOCK - All K-Series		
	COMPLETE	HE-KØR416	
	(A) Gear shaft	HE-KØR304	
	(B) Spring	HE-KØR328	
	(C) Bracket	HE-KØR418	
	(D) Knurled nut	P-2946	
	(E) E-ring	P-2754	
	(F) Decal washer	P-7464	
	(G) Decal washer	P-7465	
	(H) Nut	P-2603	
	ADJUSTING GEAR - KORD 64 - For water distributor roller.		
	HE-KØRD516		
	FLANGED HOUSING ASSEMBLY - K-Series		
	For water distributor roller.		
	(A) Complete - O.S	HE-K0429	
	(B) Complete - D.S	HE-K0431	
	(C) Bushing for both	P-3285	
	(D) Set screw for D.S only	P-2567	
	COMPRESSION SPRING - K-Series		
	For green water form roller adjustment. (9mm O.D. x 56mm O.A.L.)		
	HE-K0644		
	SELECTOR SAFETY LEVER - All K-Series		
	COMPLETE	HE-KØR688	
	(A) Handle	P-9138	
	(B) Knob	P-11540	

REPLACEMENT PARTS FOR HEIDELBERG

	PART #	OEM LIST PRICE	YOUR COST
- DELIVERY SECTION -			

GRIPPER CHAIN CONNECTING LINKS - K-Series

(Used to connect the ends of the chain together. These are not gripper bar carrier links.)



- | | |
|---|--------|
| (A) KOR, KORD, KORS (also used on M-Series) | P-8761 |
| (B) KOR, KORD, KORS (offset link) | P-8762 |

GRIPPER BAR CARRIER LINKS - K-Series



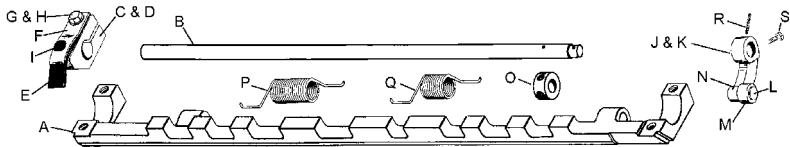
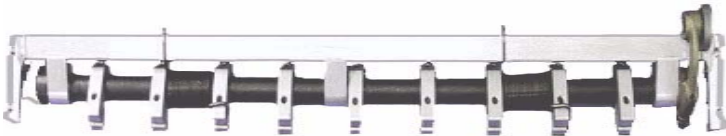
- | | |
|---|----------|
| (A) Operators side | P-8732 |
| (A) Non-operators side | P-8742 |
| (B) Star rod carrier link (also used on M-Series) | P-8734 |
| (C) Connecting plate | P-8712-P |



GRIPPER CHAINS

- | | |
|------|-------------|
| KOR | HE-KØR1100 |
| KORD | HE-KØRD1100 |
| KORS | HE-KØRS1100 |

GRIPPER BAR ASSEMBLIES - All K-Series



- | | |
|-------------------------------|-------------|
| COMPLETE (KOR, KORA, KORD 62) | HE-KØR0990 |
| COMPLETE (KORD 64) | HE-KØRD0990 |
| COMPLETE (KORS) | HE-KØRS0990 |

REPLACEMENT PARTS FOR HEIDELBERG

	PART #	OEM LIST PRICE	YOUR COST
(A) Anvil (KOR, KORA, KORD 62)	HE-KØR1090		
(A) Anvil (KORD 64)	HE-KØRD1090		
(A) Anvil (KORS)	HE-KØRS1090		
(B) Shaft (KOR, KORA, KORD 62)	HE-KØR1060		
(B) Shaft (KORD 64)	HE-KØRD1060		
(B) Shaft (KORS)	HE-KØRS1060		
(C) *Holder assembly complete	HE-521000		
(D) **Holder	HE-521061		
(E) **Finger with urethane	HE-521020		
(F) **Backing plate	HE-521062		
(G) **Holding screw	P-2003		
(H) **Belleville washer	P-651		
(I) **Shoulder screw	P-8161		
(J) *Arm assy. (KOR, KORA, KORD62)	HE-KØR1040		
(J) *Arm assy. (KORS, KORD 64)	HE-KØRD1040		
(K) **Arm only (KOR, KORA, KORD62)	HE-KØR1041		
(K) **Arm only (KORS, KORD 64)	HE-KØRD1041		
(L) **Cam roller stud (All K-Series)	P-7169		
(M) **Cam roller (All K-Series)	P-6840		
(N) **Pin (All K-Series)	P-1894		
(O) Collar (All K-Series)	P-6739		
(P) Spring (GTO 46 & 52)	HE-521080		
(Q) Spring (GTO 52 only)	HE-521085		
(R) Pin	P-2834		
(S) Screw (All K-Series)	P-2101		

*indicates a sub-assembly.

**indicates components of a sub-assembly.

Note: Item (B) Shaft must be taper reamed for pins in field.

GRIPPER FINGER - KORD 64 - Delivery.



Without urethane
With urethane

HE-521050
HE-521020

SPRING - K-Series - For ratchet pawl on delivery section.



P-362130

REPLACEMENT PARTS FOR HEIDELBERG

M-Series

	PART #	OEM LIST PRICE	YOUR COST
	DELIVERY CABLE - K-Series (3.20mm Thick x 870.00mm O.A.L.) HE-K0971		
FRONT SHEET STOPS - KORA, KORD 62 / 64, KORS			
A		B	
		C	
(A) KORA, KORD 62 (center)		HE-KØRD2283-62	
(B) KORA, KORD 64, KORS (center)		HE-KØRD2283-64	
(C) KORA, KORD 64, KORS (side)		HE-KØRD2284	
SHEET STOPS - KORD 62 / KORD 64			
			
	A	B	C
			
			D
			
			RUBBER STRIPPER FINGER
(A) <u>KORD 62</u>		HE-KØRD2281-62	
[for ser. #335790 & below otherwise use HE-KØRD2281-64]			
(B) <u>KORD 62 & 64</u>		HE-KØRD2282-62	
[for ser. #335791 & above otherwise use HE-KØRD2281-64]			
(C) <u>KORD 64</u>		HE-KØRD2281-64	
(D) <u>KORD 64</u>		HE-KØRD2282-64	
[for ser. #335791 & above]			
RUBBER STRIPPER FINGER - For sheet stops.		HE-KS15112	
DELIVERY SIDE JOGGER - All K-Series - O.S. / D.S.			
			
COMPLETE		HE-KS2160	
Shaft		HE-KS2160-S	
Jogger plate		HE-KS2160-P	
Set screw (to lock plate to shaft)		P-865	
Set screw (to lock guide extension)		P-2517	

REPLACEMENT PARTS FOR HEIDELBERG

	PART #	OEM LIST PRICE	YOUR COST
POWDER TUBE ASSEMBLY - All K-Series (also used on GTO 46 / 52)			
			
Complete - Short tube (A - R)	HE-KØR6030		
Complete - Long tube (A - R)	HE-KØR6040		
Powder tube sub assembly (A - M)	HE-KØR6046		
(A) Manifold	HE-KØR6050		
(B) Screw	P-2044		
(C) Washer	P-592		
(D) Gasket	P-6422		
(E) Rubber washer	P-11036		
(F) Lock nut	P-2616		
(G) Powder tube guide	HE-KØR6051		
(H) Stop screw	P-2351		
(I) Screw	P-2082		
Spray nozzle sub assembly (J - M)	HE-KØR6047		
(J) Nozzle - 3 Holes	HE-KØR6056		
(J) Nozzle - 8 Holes	HE-466056		
(K) Screw	P-2921		
(L) Spring	P-15601		
(M) Nozzle tube	HE-KØR6055		
Powder tube sub assembly - Short (N - R)	HE-KØR6035		
Powder tube sub assembly - Long (N - R)	HE-KØR6045		
(N) Short tube (for HE-KØR6030)	HE-KØR6052		
(N) Long tube (for HE-KØR6040)	HE-KØR6053		
(O) Nut	P-2681		
(P) Compression nut with gasket	P-2941		
(Q) Guide collar	HE-KØR6054		
(R) Set screw	P-2499		



SPRING - For valve on air pump.

(25 mm X 40 mm)

HE-KØ280

REPLACEMENT PARTS FOR HEIDELBERG



VARIABLE SPEED PULLEY - K-Series

PART #

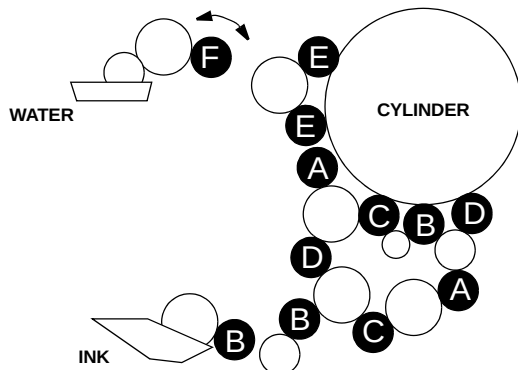
OEM
LIST PRICE

YOUR
COST

P-4291

- COMES WITH INSTALLATION INSTRUCTIONS.

ROLLER KITS



KORD 62

INK ROLLER KIT

P-31656

Consists of:

- | | |
|---|---------|
| (2) Blue Form / Distributor [A] | P-30916 |
| (3) Red Form / Distributor / Ductor [B] | P-30918 |
| (2) White Form / Distributor / Ductor [C] | P-30917 |
| (2) Brown Form / Distributor / Ductor [D] | P-30919 |

KORD 62

BAREBACK WATER ROLLER KIT

P-31674

Consists of:

- | | |
|-------------------------------|---------|
| (2) Bareback Water Form [E] | P-31950 |
| (1) Water Ductor [F] | P-30985 |

KORD 64

INK & WATER ROLLER KIT

P-30494

Consists of:

- | | |
|---|---------|
| (2) Blue Form / Distributor [A] | P-30910 |
| (2) White Form / Distributor [C] | P-30911 |
| (3) Red Form / Distributor / Ductor [B] | P-30912 |
| (2) Brown Form / Distributor [D] | P-30913 |
| (3) Green (3M Sleeve) | P-30914 |

REPLACEMENT PARTS FOR HEIDELBERG

	PART #	OEM LIST PRICE	YOUR COST
	TRANSFER GRIPPER - MOZ (also used on Speedmaster & SORK) HE-MT225		

BLANKET BARS ASSEMBLY



COMPLETE	HE-MØ252
(A) Upper clamp	HE-MØ258
(B) Lower clamp	HE-MØ256
(C) Screw (7 per assembly)	P-2009
(D) Spring (6 per assembly)	P-12319

INK FOUNTAIN END PLATES



Sold as a set of 1 Left hand & 1 Right hand

MO	HE-M0566
Spring plate (O.S.)	HE-72261
Spring plate (N.O.S)	HE-72082
Hickey picker	P-31108



GRIPPER CHAIN

COMPLETE	HE-MØ1100
Connecting link	P-8761

STAR WHEEL ROD

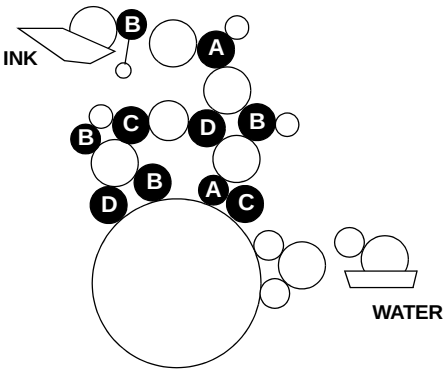


Enlarged
View

COMPLETE with spring	HE-MØ3170
Spring only	HE-463110

	PART #	OEM LIST PRICE	YOUR COST
--	--------	-------------------	--------------

ROLLER KITS



MO (conventional)

INK ROLLER KIT

P-31839

Consists of:

- (2) Blue Form / Distributor [A]
- (4) Red Form / Distributor / Ductor [B]
- (2) White Form / Distributor [C]
- (2) Yellow Form / Distributor [D]

P-31840
P-31841
P-31842
P-31843

REPLACEMENT PARTS FOR HEIDELBERG

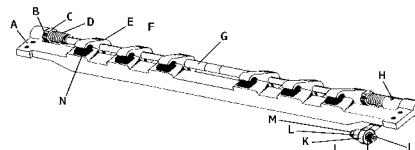
	PART #	OEM LIST PRICE	YOUR COST
- FEEDER SECTION -			
SHEET SEPARATOR BAR - Quickmaster 46 / 46DI			
	HE-46117QM		
PLATE SPRING On feeder			
	4mm Clip opening	HE-46099QM-4MM	
	6mm Clip opening	HE-46099QM-6MM	
SHEET STEADIER BRUSH KIT - 46DI			
	(includes all 9 brushes needed with screws)		
	COMPLETE	P-31134	
	Brush only	HE-46420QM	
	Screw	P-2022	
- INK SECTION & WATER SECTION -			
INK FOUNTAIN ADJUSTING SCREW - Quickmaster 46			
	(also used on TOK)		
	P-2021		
DOG AND WORM - Quickmaster 46 / 46DI			
	Worm & Dog Set	HE-46464QM-K	
	Worm - Ink / Water	HE-46464QM	
	Dog - Water	HE-46428QM	
	Pin	P-2834	
INK FOUNTAIN BLADE			
	QUICKMASTER	HE-46079QM	
TEFLON DAMPENING ROLLER SEALS - 46 & 46DI			
	Set of 1 each L.H. & R.H.		
	P-31161		

REPLACEMENT PARTS FOR HEIDELBERG

		PART #	OEM LIST PRICE	YOUR COST
	DAMPENING FELTS			
	Quickmaster 46 (no holes)	P-11739		
	Quickmaster 46DI (3 holes)	P-11740		

- DELIVERY SECTION -

GRIPPER BAR ASSEMBLY - Quickmaster 46 / 46DI



COMPLETE

- (A) Anvil (comes with P-5631 "Pad")
- (B) Set screw
- (C) Adjusting collar
- (D) Gripper spring
- (E) Delivery gripper
- (F) Screw
- (G) Gripper shaft
- (H) Taper pin

HE-460990QM
HE-461090QM
P-2506
P-6858
HE-461080QM
HE-461020QM
P-2112
HE-461060QM
P-2810
HE-461040QM

GRIPPER LEVER ASSEMBLY

(Consists of I thru M - also included with complete assembly)

- (I) Screw
- (J) Washer
- (K) Ball bearing
- (L) Gripper lever only
- (M) Stop nut
- (N) Rubber pad

P-2103
P-5569
P-11113
HE-461041QM
P-2610
P-5631

GRIPPER CHAINS



QUICKMASTER 46

HE-461100QM

QUICKMASTER 46DI

HE-461100DI

TAPE TRACK - Quickmaster 46DI - For guide pulley.



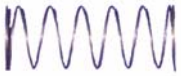
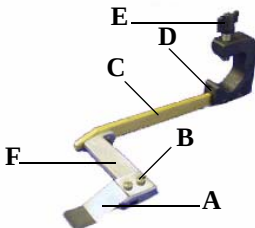
HE-DI463130

LIFTING SUCKER - Speedmaster 102 (also used on M-Series, S-Series)

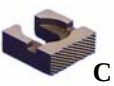


HE-102174

REPLACEMENT PARTS FOR HEIDELBERG

	PART #	OEM LIST PRICE	YOUR COST
- FEEDER SECTION -			
	FORWARDING RETAINER SPRING - Speedmaster 72 / 102 On suction head.		
	HE-SØ842		
	SPRING - Speedmaster 72 / 102 For forwarding sucker. (21 mm X 50 mm)		
	HE-72770		
SHEET SMOOTHER - Speedmaster 72 / 102 (also used all S-Series)			
			
COMPLETE (Operators side)		HE-SØ562	
COMPLETE (Drive side)		HE-SØ568	
(A) Spring plate		HE-SØ779	
(B) Screw		P-10207	
(C) Bar only **		HE-SØ483	
(D) Block		HE-SØ359	
(E) Thumb screw		P-2923	
(F) Spacer piece (oper. side)		HE-SØ541	
(F) Spacer piece (drive side)		HE-SØ573	
** bar (A) alone have no holes and is only sold with complete assembly.			
SHEET STEADIER BRUSH - Speedmaster 72 / 102			
(also used on all S-Series)			
COMPLETE		HE-SR467	
(A) Hex head screw		P-2077	
(B) Flat washer		P-581	
(C) Nut		P-2603	
(D) Thumb screw		P-2924	
(E) Bracket only		HE-SR485	
(F) Spring washer		P-654	
(G) Sheet steadier brush		HE-SR475	
SHEET STOP - All S-Series			
			
	HE-102100		

REPLACEMENT PARTS FOR HEIDELBERG

	PART #	OEM LIST PRICE	YOUR COST
 SPRING - Speedmaster 72 / 102 For impression cylinder gripper. (14.5 mm X 45.0 mm)	HE-102843		
 SPRING - Speedmaster 72 / 102 For transfer gripper. (13.5 mm X 37 mm)	HE-102660		
 FEED DRUM GRIPPER - Speedmaster 72 / 102	HE-72225		
 GROOVED GRIPPER PADS - Speedmaster 72 (A) Cross groove HE-72422-CG (B) Parallel groove HE-72422-PG			
 GROOVED GRIPPER PADS - Speedmaster 102 (A) Cross groove HE-102422-CG (B) Parallel groove HE-102422-PG (C) Diamond groove HE-102422-DG			

BLANKET BAR ASSEMBLIES



COMPLETE (Speedmaster 72) - Pictured	HE-72252
COMPLETE (Speedmaster 102)	HE-102252
(A) Upper clamp (72) - Pictured	HE-72258
(A) Upper clamp (102)	HE-102258
(B) Lower clamp (72) - Pictured	HE-72256
(B) Lower clamp (102)	HE-102256
(C) Screw (72, 7 per assy. / 102, 10 per assy.)	P-2010
(D) Spring (72, 4 per assy. / 102, 5 per assy.)	P-12319

REPLACEMENT PARTS FOR HEIDELBERG

	PART #	OEM LIST PRICE	YOUR COST
--	--------	-------------------	--------------

- INK & WATER SECTION -



SPRING - Speedmaster 102

On ink unit.

(11.5 mm X 60 mm)

HE-102673

INK FOUNTAIN BLADES



Speedmaster 72 (also for SORM)

HE-SØRM095

Speedmaster 102 (also for SORSZ)

HE-SØRSZ095



INK BLADE ADJUSTING SCREW - Speedmaster 72 / 102

(also used on GTO 46/52, M-Series, S-Series)

P-2928

INK FOUNTAIN STOP PLATES



Speedmaster 72 - Set of OS & NOS

HE-72566

Plate with hickey picker (O.S.)

HE-72024

Plate with hickey picker (N.O.S.)

HE-72226

Plate only (O.S. & N.O.S.)

HE-72792

Speedmaster 102 - Set of OS & NOS

HE-102566

Plate with hickey picker (O.S.)

HE-102024

Plate with hickey picker (N.O.S.)

HE-102226

Plate only (O.S.)

HE-102027

Plate only (N.O.S.)

HE-102227

Spring plate for 72 / 102 (O.S.)

HE-72261

Spring plate for 72 / 102 (N.O.S.)

HE-72082

Hickey picker for 72 / 102

P-31108

REPLACEMENT PARTS FOR HEIDELBERG

	PART #	OEM LIST PRICE	YOUR COST
- DELIVERY SECTION -			

A



GRIPPER PADS - Speedmaster 72 / 102

(A) Ultraviolet / infrared dryers

HE-721061-U

B



(B) Standard

HE-721061

GRIPPER BAR OPERATING LEVER - Speedmaster 72 / 102



HE-721040

CAM ROLLER - For Gripper Bar Operating Lever



P-6871

STAR ROD SHAFT ASSEMBLIES



Enlarged
View

Speedmaster 72 (also used on SORMZ) - Complete

HE-SM3170

Speedmaster 102 (also used on SORSZ) - Complete

HE-SS3170

Spring for both

HE-SØR3110

NOTE: THESE DO NOT INCLUDE STAR BRUSHES OR WHEELS.

STAR ROD BRUSHES



COMPLETE

P-30842

Brush only

P-30842-B

Collar only

P-30842-C

Rubber O-Ring

P-553

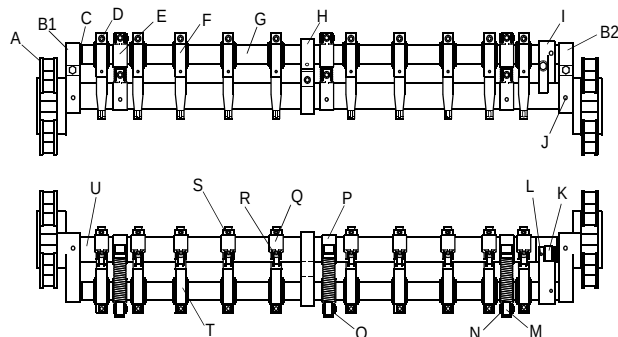
GRIPPER CHAIN - Speedmaster 72



HE-721100

REPLACEMENT PARTS FOR HEIDELBERG

GRIPPER BAR ASSEMBLY - Speedmaster 72



PART #

OEM
LIST PRICE

YOUR
COST



COMPLETE

- (A) Chain link - 4 ea.
- (B-1) Carrier link assembly - operators side
- (B-2) Carrier link assembly - non-operators side
 - Link only - for (B-1)
 - Link only - for (B-2)
 - Inner chain link - 2 for each assembly
 - Needle bearing
 - Dowel pin for P-8715 - 2 for each assembly
- (C) Washer
- (D) Screw
- (E) Clamping piece
- (F) Finger
- (G) Gripper supporting shaft
- (H) Center pivot bearing
- (I) Gripper operating lever
- (J) Taper pin - 3 per complete assembly
- (K) Cam roller
- (L) Set screw
- (M) Spring guide
- (N) Pin
- (O) E-Ring
- (P) Clamp
- (Q) Clamping piece
 - Screw
 - Nut
 - Lockwasher
- (R) Screw
- (S) Gripper pad
- (T) Clamp
- (U) Shaft

HE-720990
P-8715
HE-720991
HE-720992
HE-720991-L
HE-720992-L
P-8715
P-3461
P-2898
P-2738
P-2103
HE-721066
HE-721020
HE-721060
HE-721092
HE-721040
P-2865
P-6871
P-10017
P-2970
P-4768
P-2759
HE-721067
HE-721065
P-2103
P-2603
P-10836
P-2143
HE-721061-U
HE-721064
HE-721090



LIFTING SUCKER -S-Series

(also used on M-Series & Speedmaster)

HE-102174

REPLACEMENT PARTS FOR HEIDELBERG

- FEEDER SECTION -



SPRING - S-Series
For lifting sucker.

HE-SØ170



FORWARDING RETAINING SPRING - S-Series
(also used on M-Series & Speedmaster 72 / 102)

HE-SØ842



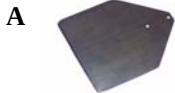
RETAINER RING For GTO 52 feeder.

HE-S0711



SHEET STOP - All S-Series
(also used on M-Series & Speedmaster 72 / 102)

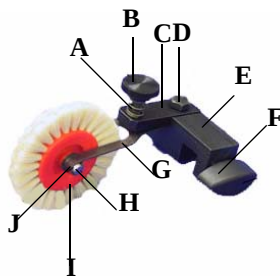
HE-102100



SHEET SMOOTHER PLATE SPRING
(also used on Speedmaster 72 / 102)

(A) SORZ, SORDZ, SORSZ HE-SØ588

(B) SORKZ, SORMZ HE-SØ924



**WHITE BRUSH IS FOR
PAPER STOCK**

**BLACK BRUSH IS FOR
CARDBOARD STOCK.**

FEEDER BRUSH WHEEL - S-Series, Speedmaster 72 / 102

COMPLETE (white brush) HE-SR403

COMPLETE(black brush) HE-SR767

(A) Spring P-12319

(B) Thumb screw P-2903

(C) Small bracket HE-SR498

(D) Hex head screw P-2043

(E) Large bracket HE-SR473

(F) Thumb screw P-2924

(G) Holder HE-SR492

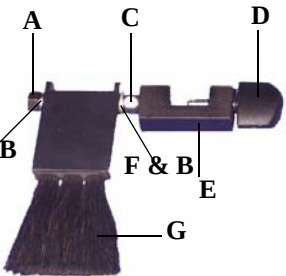
(H) Pin P-4777

(I) Brush wheel (WHITE) HE-SR420

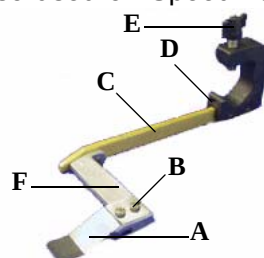
(I) Brush wheel (BLACK) HE-SR500

(J) E-Ring for P-4777 P-2753

REPLACEMENT PARTS FOR HEIDELBERG

	PART #	OEM LIST PRICE	YOUR COST
SHEET STEADIER BRUSH - All S-Series (also used on Speedmaster 72 / 102)			
	COMPLETE	HE-SR467	
	(A) Hex head screw	P-2077	
	(B) Flat washer	P-581	
	(C) Nut	P-2603	
	(D) Thumb screw	P-2924	
	(E) Bracket only	HE-SR485	
	(F) Spring washer	P-654	
	(G) Sheet steadier brush	HE-SR475	

SHEET SMOOTHER - All S-Series (also used on Speedmaster 72 / 102)



COMPLETE (Operators side)

HE-SØ562

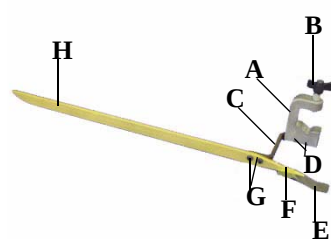
COMPLETE (Drive side)

HE-SØ568

(A) Spring plate	HE-SØ779
(B) Screw	P-10207
(C) Bar only **	HE-SØ483
(D) Block	HE-SØ359
(E) Thumb screw	P-2923
(F) Spacer piece (oper. side)	HE-SØ541
(F) Spacer piece (drive side)	HE-SØ573

** bars (A) alone have no holes and need to be drilled per your existing block.

SHEET SMOOTHER - SB-Series



COMPLETE	HE-SBD568
(A) Block only	HE-SBD359
(B) Thumb screw	P-2923
(C) Spacer bracket	HE-SBD573
(D) Roll pin	P-516
(E) Plate spring	HE-SØ779
(F) Pan head screw	P-2355
(G) Hex head screw	P-2031
(H) Bar only	HE-SBD483

REPLACEMENT PARTS FOR HEIDELBERG

	PART #	OEM LIST PRICE	YOUR COST
- CYLINDER SECTION -			
SPRING - All S-Series - For feed drum			
	HE-SØ179		
AXIAL BEARING DISK - For feed drum.			
	P-3422		
	DISK WASHER (RACE)	P-2722	
FEED DRUM GRIPPER - All S-Series (also used on M-Series & Speedmaster 72 / 102)			
	HE-72225		
TRANSFER GRIPPER - SORK (also used on Speedmaster & MOZ)			
	HE-MT225		
IMPRESSION GRIPPER - SORKZ			
	HE-SK245		

BLANKET BAR ASSEMBLIES



COMPLETE (SORDZ)	HE-SØRDZ252
COMPLETE (SORKZ)	HE-SØRKZ252
COMPLETE (SORZ)	HE-SØRZ252
(A) Upper clamp (SORDZ)	HE-SØRDZ258
(A) Upper clamp (SORKZ)	HE-SØRKZ258
(A) Upper clamp (SORZ)	HE-SØRZ258
(B) Lower clamp (SORDZ)	HE-SØRDZ256
(B) Lower clamp (SORKZ)	HE-SØRKZ256
(B) Lower clamp (SORZ)	HE-SØRZ256
(C) Spring (All models)	P-12319
(D) Screw (All Models)	P-2009

REPLACEMENT PARTS FOR HEIDELBERG

	PART #	OEM LIST PRICE	YOUR COST
- INK & WATER SECTION -			

INK FOUNTAIN BLADES



SORDZ	HE-SØRDZ095
SORKZ	HE-SØRKZ095
SORM (also for Speedmaster 72)	HE-SØRM095
SORSZ (also for Speedmaster 102)	HE-SØRSZ095
SORZ	HE-SØRZ095

OVER RUNNING CLUTCH ASSEMBLY - All S-Series



COMPLETE	HE-SØ259
(A) Lever	HE-SR418
(B) Collar	P-6786
(C) Bearing race	HE-SØ261
(D) One way clutch bearing	P-3447
(E) Washer	P-11810
(F) Retaining ring	P-2789
(G) Grease fitting	P-3677



WORM HOUSING - S-Series - For ink distributor rollers.

HE-SØ418



SPRING - All S-Series

For dampening roller journal and vibrator control spring rod.
(also for Speedmaster 72 / 102)

HE-SØR525



SPRING- S-series

For dampening roller journal. (also for Speedmaster 72/102)
(13mm O.D. x 50mm O.A.L.)

HE-S0425

SHUT OFF VALVE - For water bottles.



P-11956

REPLACEMENT PARTS FOR HEIDELBERG

	PART #	OEM LIST PRICE	YOUR COST
- DELIVERY SECTION -			
	GRIPPER CHAIN - SORD		
	HE-SØRD1100		
	DELIVERY GRIPPER WITH HOLDER - All S-Series		
	Gripper only	HE-SK1000	
	Holder	HE-721064	
	SPRING - S-series. For clamping piece on gripper finger. (9.20mm O.D. x 14mm O.A.L.)		
	HE-SØR1070		
	GRIPPER PAD RAIL For S-series gripper bars.		
	HE-SK1061		
STAR ROD ASSEMBLY			
			Enlarged View
SORZ - Complete	HE-SR3170		
SORKZ - Complete	HE-SK3170		
SORMZ (also used on Speedmaster 72) - Complete	HE-SM3170		
SORSZ (also used on Speedmaster 102) - Complete	HE-SS3170		
Spring only for all	HE-SØR3110		
<i>NOTE: THESE DO NOT INCLUDE STAR BRUSHES OR WHEELS.</i>			
STAR ROD ASSEMBLY			
			
SORDZ - Complete	HE-SD3170		
(A) Spring only	HE-KØR3110		
(B) End pin - (not sold separately at this time)	P-4779		
(C) Button rivet	P-10376		
<i>NOTE: THESE DO NOT INCLUDE STAR BRUSHES OR WHEELS.</i>			
STAR ROD BRUSHES			
	COMPLETE	P-30842	
	Brush only	P-30842-B	
	Collar only	P-30842-C	
	Rubber O-Ring	P-553	

REPLACEMENT PARTS FOR HEIDELBERG TOK and TOM

	PART #	OEM LIST PRICE	YOUR COST
- CYLINDER SECTION -			
SPINDLE - For blanket cylinder			
	P-27744		
- INK & WATER SECTION -			
INK FOUNTAIN STOP PLATE - TOK			
	HE-TØ792		
INK FOUNTAIN ADJUSTING SCREW - TOK (also used on "GTO 46 & GTO 52 Numbering device", M-Series, and Quickmaster 46)			
	P-2021		
INK FOUNTAIN BLADE - TOK / TOM			
	HE-TØØ95		
WATER FOUNTAIN TRAY			
	HE-TØ316		
TEFLON SEALS - TOK / TOM - For use on Varn units 1 pack consists of: (1) Right hand seal and (1) left hand seal.			
	1 Pack only	P-30713	
	Set of 5 packs	P-30833	
	Set of 10 packs	P-30734	

REPLACEMENT PARTS FOR HEIDELBERG

PART #	OEM LIST PRICE	YOUR COST
- DELIVERY SECTION -		

GRIPPER BAR ASSEMBLY - TOK



COMPLETE	HE-TØØ990
(A) Anvil	HE-TØ1090
(B) Set screw	P-2506
(C) Collar	P-6728
(D) Shaft	HE-TØ1060
(E) Gripper finger	HE-TØ1020
(F) Cap screw	P-2112
(G) Gripper pad	P-11904
(H) Gripper spring	HE-TØ1085
(I) Tension collar	P-6734
(J) Set screw	P-2512
(K) Gripper spring	HE-TØ1080
(L) Taper pin	P-2810
(M) Stop nut	P-2610
(N) Gripper operating lever	HE-TØ1041
(O) Washer	P-580
(P) Ball bearing	P-11113
(Q) Screw	P-2103
(R) Bushing	P-3239

GRIPPER CHAINS - TOK



Sold as a set	HE-TØ1100
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SLIP RING CARBON BRUSH - GTO 52

(A)	P-9417
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B

COMMUTATOR CARBON BRUSH - GTO 52

(B)	P-9418
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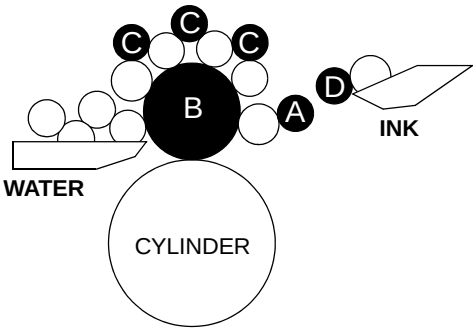


A

REPLACEMENT PARTS FOR HEIDELBERG

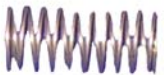
	PART #	OEM LIST PRICE	YOUR COST
P-9435 SHOWN	CARBON BRUSHES - Speedmaster 102		
	102	P-9430	
	102F+L, 102S+L, 102 S+F	P-9433	
	102Z+L, 102D (Main motor)	P-9434	
	102+L, 102Z (Main motor)	P-9435	
	102V+L, 102F	P-9436	
	102D+L, 102V (Main motor)	P-9437	
CARBON BRUSH			
	TOM / TOK	P-9440	

ROLLER KITS



TOK	
INK ROLLER KIT (short)	P-30698
Consists of:	
(1) Short Ink Transfer [A]	P-30932
(1) Short Ink Form [B]	P-30934
(3) Short Ink Rider [C]	P-30936
(1) Short Ink Vibrator [D]	P-30931

REPLACEMENT PARTS FOR HEIDELBERG

	PART #	OEM LIST PRICE	YOUR COST
- FEEDER SECTION -			
	SPRING - 10 x 15, 13 x 18 For throw-off lever on feeder section.		
	HE-WI934		
	FEEDER PAWL - 10 X 15, 13 X 18		
	HE-WI943		
	HOLDER ASSEMBLY - WINDMILL PLATENS (also used on GTO 46 / 52)		
	COMPLETE	HE-WI434	
	Replacement roll pin	P-2839	
	Replacement thumb screw	P-2022	
	SPRING - 10 x 15, 13 x 18 For handle on front lay gauge (5.5 mm X 22 mm)		
	HE-WI786		
	ADJUSTING SCREW - 10 x 15, 13 x 18 For lay bar.		
	HE-WI135-32		
	LEAF SPRING - 10 X 15, 13 X 18. For air valve. (also used on K-series & GTO 46/52)		
	.005 Thick	HE-WI215	
	.007 Thick	HEWI187	
	PLATE	HE-WI206	
- INK SECTION -			
	INK DISTRIBUTOR RUNNER - 10x15		
	HE-WI466		
	BALL BEARING for form roller		
	P-11183		

REPLACEMENT PARTS FOR HEIDELBERG

	PART #	OEM LIST PRICE	YOUR COST
INK FORM ROLLER			
			
Windmill 10 x 15	P-37H10		
BUFFER SPRING - 10 x 15, 13 x 18 For roller carriage.			
	(32 mm X 98 mm)	HE-WI444	
INK FOUNTAIN BLADE			
			
10x15	HE-WI095-15		
13x18	HE-WI095-18		
INK BLADE ADJUSTING SCREWS - 10x15, 13x18 (also used on K-Series)			
	P-2929		
SPRING - 10 x 15 On lever for vibrator roller. (7.5 mm X 24 mm)			
	HE-WI522		

HEIDELBERG IS A REGISTERED TRADEMARK OF HEIDELBERG-DRUCKMASCHINEN, AG

REPLACEMENT PARTS FOR HEIDELBERG

	PART #	OEM LIST PRICE	YOUR COST
- DELIVERY SECTION -			

GRIPPER BAR ASSEMBLY



COMPLETE 10x15	HE-WI0990-15
COMPLETE 13x18	HE-WI0990-18

SCREW - For gripper bar opening arm.	HE-T1307
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POWDER TUBE NOZZLE	HE-WI6056
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POWDER NOZZLE TUBE	HE-WI6055
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BOWDEN CABLE - 10x15, 13x18



HE-WI3101

- DRIVE SECTION -



SPRING - 10 x 15, 13 x 18 Near clutch tongue on drive mechanism. (conical - maj. o.d. 8 mm X o.a.l. 9 mm)	HE-WI640
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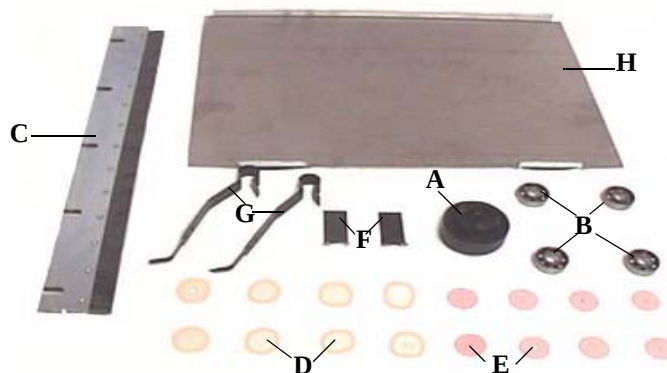


SPRING - 10 x 15, 13 x 18 For speed pulley. (67 mm X 256 mm)	HE-WI046
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REPLACEMENT PARTS FOR HEIDELBERG

	PART #	OEM LIST PRICE	YOUR COST
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EMERGENCY KITS - For WINDMILLS 10x15, 13x18



P-30840

WINDMILL 10 X 15

Consists of:

- (A & B) Ink distributor runners and bearings - (4 pcs. each)
- (C) Wash up blade - (1 pc.)
- (D & E) Sucker feet (5/32" i.d. & 1/8" i.d.) - (8 pcs. each)
- (F) Middle sheet separators - (2 pcs.)
- (G) End sheet separators - (2 pcs.)
- (H) Cylinder jacket - (1 pc.)

WINDMILL 13 X 18

P-31140

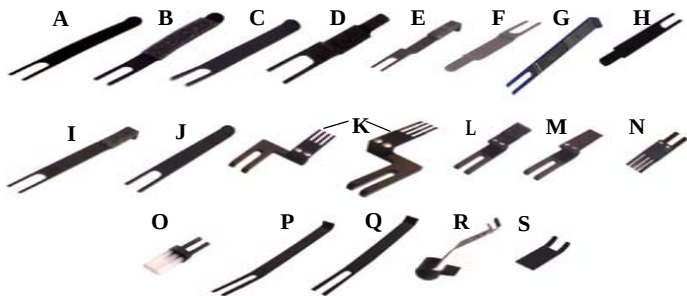
Consists of:

- (B) Bearings for ink distributor runners - (4 pcs. each)
- (C) Wash up blade - (1 pc.)
- (D) Sucker feet (5/32" i.d.) - (20 pcs. each)
- (F) End sheet separators - (6 pcs. each)
- (G) Middle sheet separators - (2 pcs. each)
- (H) Cylinder jacket - (1 pc.)

REPLACEMENT PARTS FOR HEIDELBERG

	PART #	OEM LIST PRICE	YOUR COST
- FEEDER SECTION -			

SHEET SEPARATORS



(A)	KORD (45°)	HE-KØ114
(B)	KORD (45° with pad)	HE-KØ420
(C)	KORD (90°)	HE-KØ117
(D)	K-Series	HE-KS117
(E)	K-Series w/hood	HE-KS114
(F)	GTO 46	HE-46117
(G)	GTO 46 (with hood)	HE-46114
(H)	GTO 52	HE-52117
(I)	GTO 52 (with hood)	HE-52118
(J)	GTO 52 (45°)	HE-52114
(K)	GTO 52 Stream Feed - Operators Side	HE-52106
(K)	GTO 52 Stream Feed - Non-op. Side (shown)	HE-52107
(L)	M/S Series	HE-SØ117
(M)	M/S Series	HE-SØ114
(N)	M/S Series	HE-SØ106
(O)	M/S Series	HE-SØ107
(P)	SB Series (90°)	HE-SB117
(Q)	SB Series (45°)	HE-SB114
(R)	WINDMILL	HE-WI114
(S)	WINDMILL	HE-WI117

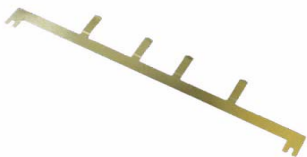


RUBBER HOOD

For HE-KS114, HE-46114, HE-52118
(key letters "E, G, & I" shown above)

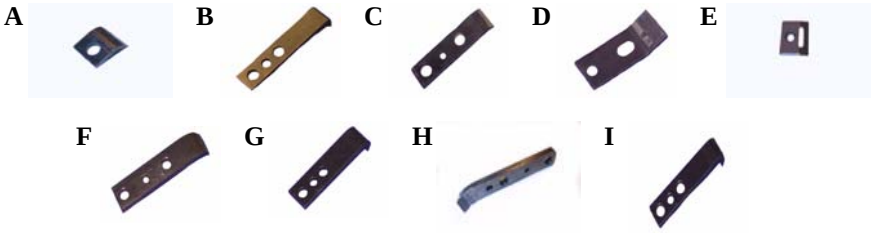
HE-46114-R

SHEET SEPARATOR- Quickmaster 46/45DI



HE-46117QM

REPLACEMENT PARTS FOR HEIDELBERG

	PART #	OEM LIST PRICE	YOUR COST
GRIPPER FINGERS			
			
GTO 46 / 52			
(A) Transfer and Impression drum (urethane tip)	HE-52245		
(A) Transfer and Impression drum (plain metal tip)	HE-52237		
(B) Impression—Perfecting drum (urethane tip)	HE-MØ237		
K-SERIES			
(C) Transfer and Impression drum (metalized grit tip)	HE-KØR225		
M-SERIES			
(D) Feed drum (urethane tip)	HE-72225		
(A) Transfer and Impression drum (urethane tip)	HE-52245		
(A) Transfer and Impression drum (plain metal tip)	HE-52237		
(A) Transfer drum—Coating unit (plain metal tip)	HE-52237		
(A) Impression drum—Coating unit (urethane tip)	HE-52245		
(A) Impression drum—Coating unit (plain metal tip)	HE-52237		
QUICKMASTER 46 / 46DI & TOM / TOK			
(E) Impression drum (urethane tip)	HE-46237QM		
S-SERIES			
(F) Transfer and Impression drum (urethane tip)	HE-SK237		
(F) Transfer and impression drum (plain metal tip)	HE-SK245		
(J) Impression cylinder gripper-SBD (urethane tip)	HE-SBD237		
SPEEDMASTER 72			
(F) Transfer and Impression drum (urethane tip)	HE-SK237		
(F) Transfer and Impression drum (plain metal tip)	HE-SK245		
(G) Impression—Perfecting drum (urethane tip)	HE-72237S		
(G) Impression—Perfecting drum (plain metal tip)	HE-72245S		
(G) Transfer drum (large)—Perfecting (urethane tip)	HE-72237S		
(G) Transfer drum (large)—Perfecting (plain metal tip)	HE-72245S		
SPEEDMASTER 102			
(H) Feed drum (urethane tip)	HE-102237		
(H) Feed drum (plain metal tip)	HE-102245		
(H) Transfer and Impression drum (urethane tip)	HE-102237		
(H) Transfer and Impression drum (plain metal tip)	HE-102245		
(I) Impression—Perfecting drum (urethane tip)	HE-102224		
(I) Impression—Perfecting drum (plain metal tip)	HE-102225		

REPLACEMENT PARTS FOR HEIDELBERG

		PART #	OEM LIST PRICE	YOUR COST			
SUCKER FEET							
	A	B	C	D	E	F	G
							
(A)	GTO				P-5222		
(B)	HEIDELBERG/KLUGE - (7/8" O.D.)				P-5210		
(B)	K-Series - (1-1/16" O.D.)				P-7556		
(C)	HEIDELBERG - (5/32" I.D. x 1" O.D.)				P-5223		
(C)	WINDMILL - (5/32" I.D. x 7/8" O.D.)				P-7566		
(C)	WINDMILL - (1/8" I.D. x 29/32 O.D.)				P-5234		
(D)	SOR - (1-1/4" O.D.)				P-5236		
(D)	MO/SOR - (1-3/16" O.D.)				P-5240		
(D)	MO/SOR - (1-1/2" O.D.)				P-5243		
(E)	K-Series/SORKZ - For tissue paper				P-5218		
(F)	Quickmaster 46 / 46DI				P-7558		
(G)	TOM / TOK				P-5215		

SUCKER BAR SLIDES



GTO 46165 mm long - 2.5 mm holes (red)	P-30752
GTO 4663 mm long - 2.5 mm holes (red)	P-30753
WINDMILL261 mm long - 2.5 mm holes (red)	P-30754
WINDMILL261 mm long - 3.8 mm holes (yellow)	P-30755
WINDMILL261 mm long - 1.6 mm holes (pink)	P-30756

- BASE & DRIVE SECTION -

FILTER CARTRIDGES



For TL6DV Pump	P-1147HT6
For TL12DV Pump	P-1147HT12
For TL61TV Pump	P-1147HT61
For TL81TV Pump	P-1147HT81

FILTER SCREENS



Windmill Platens	P-9410
GTO 46 & 52	P-9411
GTO 46/52,	P-9412

SILENCER - GTO 46/52, K-Series, SB-Series, & Windmill Platens



P-9413

REPLACEMENT PARTS FOR HEIDELBERG

	PART #	OEM LIST PRICE	YOUR COST
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RIBBED V-BELTS



TOK - Drive motor (610mm)	P-3780
TOK - Drive shaft (762mm)	P-3783
GTO 46 - Drive motor (1168mm)	P-3785
GTO 46 - Drive belt from variable speed pulley (900mm)	P-3716
GTO 52 - Drive motor (1321mm)	P-3788
GTO 52 Z/P, V/P - Drive motor (1016mm)	P-3790
GTO 52 Z/P, V/P - Drive motor (1397mm)	P-3791
Quickmaster 46DI - (long)	P-3779
Quickmaster 46DI - (short)	P-3778



DRIVE BELTS - For GTO 46 / 52 Spray Powder Units

50 Cycle	P-3705
60 Cycle	P-3706



COG BELTS

GTO 52 - Drive motor	P-3716
KOR - 50 cycle motors	P-3885
KOR - 60 cycle motors	P-3889
Windmill 10 X 15 - Main drive	P-3893
Windmill 13 X 18 - Main drive	P-3722

- ELECTRICAL -

LIMIT SWITCHES



A



B



C



D

(A) GTO 46/52, M/S Series, Speedmaster 72/102	P-9836
(B) GTO 46/52, M/S Series, Speedmaster 72/102	P-9837
(C) GTO 52, M-Series, Spdmst 102 (snap action)	P-9838
(C) M-Series (slow action)	P-9839
(D) GTO 46 / 52 - Located behind blower tubes.	P-4074

REPLACEMENT PARTS FOR HEIDELBERG

	PART #	OEM LIST PRICE	YOUR COST
	ROLLER SNAP SWITCH - All S-Series (on OS outer delivery frame)		
	P-9805		

FLOURESCENT BULBS

			
8 Watt - GTO 46 / 52, TOK	P-9743		
14 Watt - KORD 64, S-Series	P-9726		

CARBON BRUSHES



Carbon Brush	P-9431
Carbon Brush	P-9432
Speedmaster	P-9433
Speedmaster 102Z	P-9434
Speedmaster 102 (shown)	P-9435
Speedmaster 102V	P-9436
102D	P-9437
TOK/TOM (Motor)	P-9440

SLIP RING BRUSHES



K-Series (shown)	P-9428
S-Series	P-9438
S-Series	P-9439
Paired Collector Brush	P-9429

- HARDWARE EMERGENCY KITS -



COMPLETE MASTER KIT	P-30397
NUT KIT - 43 pcs.	P-30392
SCREW KIT - 168 pcs.	P-30393
PIN KIT - 100 pcs.	P-30394
RING KIT - 47 pcs.	P-30395
WASHER KIT - 60 pcs.	P-30396

REPLACEMENT PARTS FOR HEIDELBERG SHEET SEPARATORS

				PART #	OEM LIST PRICE	YOUR COST		
CAM FOLLOWERS								
								
A	B	C	D	E	F	G	H	I
GTO 46								
(A) Transfer & impression cylinder / gripper shaft.				P-3441				
(B) Side lay shaft.				P-4368				
GTO 52								
(A) Transfer & imp. cyl. & storage drum / gripper shaft.				P-3441				
K-SERIES								
(C) Imp. cyl.shaft / sucker bar mechanism outer lever.				P-6870				
M-SERIES								
(D) Transfer & imp. cyl. & storage drum / gripper shaft.				P-3416				
(E) Reversing drum.				P-3443				
(F) Register feed drum / gripper shaft.				P-3444				
SORZ / SORDZ / SORKZ / SORMZ / SORSZ								
(G) Register feed drum / gripper shaft ..(cam facing cylinder O.S. & D.S.)				P-3442				
(H) Register feed drum / gripper shaft ..(cam facing side frames O.S & D.S.)				P-3445				
(F) Impression cylinder & storage drum / gripper shaft.				P-3444				
SPEEDMASTER 72 / 102								
(G) Register feed drum/ gripper shaft ..(cam facing cylinder O.S. & D.S.)				P-3442				
(H) Register feed drum / gripper shaft ..(cam facing side frames O.S. & D.S.)				P-3445				
(F) Transfer & impression cylinder / gripper shaft.				P-3444				
(H) Transfer gripper.				P-3445				
SPEEDMASTER 74								
(I) Delivery table.				P-3439				
SPEEDMASTER 102								
(J) Gripper opening lever on delivery gripper bars.				P-6871				
(G) On lever (OEM #71-010-110) / inking unit.				P-3442				
QUICKMASTER								
(A) Impression cylinder / gripper shaft.				P-3441				

REPLACEMENT PARTS FOR HEIDELBERG

PART #

OEM
LIST PRICE

YOUR
COST

P-30851



• STANDARD CYLINDER JACKETS

WINDMILL 10 X 15	P-30850
WINDMILL 13 X 18	P-30858
GTO 46	P-30851
GTO 52	P-30852
M-Series	P-30853
KORD 62	P-30854
KORD 64	P-30855
KOR	P-30859
KORA	P-30857
KORS	P-30856

• STAINLESS STEEL

Speedmaster 52	P-30867
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P-30861



• REFINED CYLINDER JACKETS

GTO 46	P-30860
GTO 52	P-30861
MO	P-30862
Speedmaster 72	P-30863
Speedmaster 102	P-30864

• DIE CUTTING

KSBA	P-30865
SBB	P-30866
SBBS	P-30869
S-Series	P-30887
SBG	P-30890

WASH -UP BLADES



P-30209 (Pictured)
for WINDMILL 10 x 15

GTO 46	P-5075
GTO 52	P-30203
GTO NUMBERING 46	P-30231
GTO NUMBERING 52	P-30784
KOR, KORA	P-30218
KORD 62	P-30268
KORD 64	P-30222
KORS	P-30230
KSBA	P-30264
MO, (SORK gray machine)	P-30269
MO, (SORK black machine)	P-30261
MO	P-30267

- - - - CONTINUED ON NEXT PAGE - - - - -

REPLACEMENT PARTS FOR HEIDELBERG

	PART #	OEM LIST PRICE	YOUR COST
WASH UP BLADES			
- - - - CONTINUED FROM PREVIOUS PAGE - - - - -			
Quickmaster 46 & 46DI	P-30279		
RZO ROTASPEED	P-30275		
SORD (37-3/4 X 2)	P-30272		
SORD (37-3/4 X 2-3/8)	P-30273		
SORD, SORDZ (36-7/16 X 1-9/16)	P-31301		
SORMZ, Speedmaster 72	P-30271		
SORMZ POST DRUPA	P-30270		
SORZ	P-30286		
Speedmaster (41 X 2-3/8)	P-30274		
Speedmaster (41-7/16 X 1-5/8)	P-30276		
Speedmaster 102	P-30277		
Speedmaster 74	P-30235		
TOK	P-30242		
WINDMILL 10 X 15	P-30209		
WINDMILL 13 X 18	P-30243		

INK FOUNTAIN BLADES



GTO 46	HE-46095
GTO 52	HE-52095
KORD 64	HE-KØRD095
KORS	HE-KØRS095
M-Series	HE-MØØ95
QUICKMASTER	HE-46079QM
SORDZ	HE-SØRDZ095
SORM, Speedmaster 72	HE-SØRM095
SORMZ	HE-SØRMZ095
SORZ	HE-SØRZ095
SORKZ	HE-SØRKZ095
SORSZ, Speedmaster 102	HE-SØRSZ095
TOK, TOM	HE-TØØ95
WINDMILL 10 X 15	HE-WI095-15
WINDMILL 13 X 18	HE-WI095-18

REPLACEMENT PARTS FOR HEIDELBERG

	PART #	OEM LIST PRICE	YOUR COST
INK FOUNTAIN END PLATES			
			
Sold as a set of Left hand & 1 Right hand.			
Quickmaster 46	HE-46566QM		
Quickmaster 46DI	HE-46566QMDI		
GTO 52	HE-52566		
GTO 52 CPC/CPT	HE-52566CP		
Speedmaster 52	HE-52566SM		
Speedmaster72	HE-72566		
Speedmater 74	HE-74566		
Speedmaster 102	HE-102566		
MO	HE-M0566		
Spring plate for all (O.S)	HE-72261		
Spring plate for all (N.O.S)	HE-72082		
Hickey picker for all	P-31108		

REPLACEMENT PARTS FOR HEIDELBERG

	PART #	OEM LIST PRICE	YOUR COST
<u>HERE ARE SOME EXAMPLES OF ALL THE INK AND WATER ROLLER KITS WE SELL.</u> FOR MORE INFORMATION ON OTHER ROLLER KITS CALL 1-800-444-4338 / E-Mail:prpsales@printersrepairparts.com			

GTO 46 / 52 SERIES

GTO 46

INK ROLLER KIT	P-30457
Consists of:	
(6) Blue Distributor / Ductor	P-46H10B
(1) Red Form	P-46H10R
(1) White Form	P-46H10W
(1) Yellow Form	P-46H10Y

K - SERIES

KORD 62

INK ROLLER KIT	P-31656
Consists of:	
(2) Blue Form / Distributor	P-30916
(3) Red Form / Distributor / Ductor	P-30918
(2) White Form / Distributor / Ductor	P-30917
(2) Brown Form / Distributor / Ductor	P-30919

M - SERIES

MO

INK ROLLER KIT(conventional & Alcolor)	P-31839
Consists of:	
(2) Blue Form / Distributor	P-31840
(4) Red Form / Distributor / Ductor	P-31841
(2) White Form / Distributor	P-31842
(2) Yellow Form / Distributor	P-31843

QUICKMASTER 46 & 46DI SERIES

QUICKMASTER 46 (1ST. UNIT)

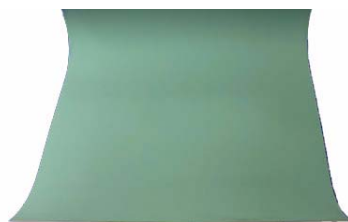
INK ROLLER KIT	P-31735
Consists of:	
(1) Yellow 1st. Ink Form	P-34H10
(1) Blue 2nd. Ink Form	P-34H11
(1) Black 3rd. Ink Form	P-34H13
(1) Black Ink Transfer Roll #1	P-34H20
(1) Black Ink Transfer Roll #2	P-34H21
(1) Black Ink Transfer Roll #3	P-34H22
(1) Black Ductor	P-34H30

REPLACEMENT PARTS FOR HEIDELBERG

PART #

OEM
LIST PRICE

YOUR
COST



P-30551 Pictured

• BLANKETS

GTO 46	17-5/16" x 18-1/8"	P-30551
GTO 52	17-1/2" x 20-1/2"	P-30552
KOR	18-1/2" x 22-1/2"	P-30553
KOR	18-1/2" x 23-5/8"	P-30554
KORA	20-1/4" x 23-5/8"	P-30555
KORD 62	20-1/4" x 24-5/8"	P-30510
KORD 64	20-2/5" x 26-1/2"	P-30557
KORS	23" x 29-3/8"	P-30562
MO	22-1/4" x 26-1/2"	P-30558
QUICKMASTER	21-7/8 x 13-1/4"	P-30790
RZ	28" x 40"	P-31255
SOR	27-1/8" x 33-1/2"	P-30563
SORD	28-1/8" x 36-1/4"	P-30564
SORM	23-3/4" x 28-3/4"	P-30560
SORM	23-3/4" x 29-5/8"	P-30561
SORKZ	22-1/4" x 26-7/8"	P-30559
SPEEDMASTER	31-1/8" x 41-3/8"	P-30566
TOK	10" x 16"	P-30550

• UNDER BLANKETS

GTO 46	15-3/4" x 17-7/8"	P-30570
GTO 52	15-15/16" x 20-9/32"	P-30571
KOR	17-1/8" x 23-5/8"	P-30572
KORA	18-7/8" x 23-5/8"	P-30573
KORD 62	18-7/8" x 24-5/8"	P-30574
KORD 64	19-1/2" x 26-1/2"	P-30575
KORS	21-7/8" x 28-7/8"	P-30577
SOR	25-3/4" x 32-7/8"	P-30578
SORD	26-3/4" x 35-3/4"	P-30579
SORKZ	20-7/8" x 26-1/4"	P-30576